

AFCO Installation & Operation Instructions

Model #AF 989900 • 20 Gallon Wet Well / Drain Maintainer

REQUIREMENTS

Chemical Concentrate

Water	
Temperature	up to 160°F
Pressure	35 - 100 PSI
Flow	up to 6 GPM
Supply Line	1/2"

Hose 1/2" x 75'

Nozzle Wobble Nozzle & Foam Bar

OPTIONS

Stainless Steel Jug Racks

2 ½ Gallon (8 ½" x 10 ½")	# 224210
5 Gallon (12" x 12")	# 224215
5 Gallon Round Locking	# 224216

Alternate Check Valve - EPDM Standard

Foam Blast Check Valve, PVC / EPDM, 3/8"	# 491456-E
Tank Fill Check Valve, PP(W), 1/4" (EPDM)	# 491401



<http://www.afcocare.com>

**READ ALL
INSTRUCTIONS BEFORE
USING EQUIPMENT!**

Overview

The Wet Well Maintainer is a unique water driven float tank system which provides both a continuous drizzle of chemical solution accompanied by recycling bursts of airless foam. The dilution ratio for the foam burst is independent of the drizzle solution and can be of the same or a different chemical. It is ideal for continuously treating wet wells, FOG cakes in lift stations, drains, lagoons and for odor control.

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Safety & Operational Precautions

- **When connecting to a potable water supply follow all local codes for backflow prevention.**
- For proper performance do NOT modify, substitute nozzle, hose diameter or length.
- Manufacturer assumes no liability for the use or misuse of this unit.
- Wear protective clothing, gloves and eye wear when working with chemicals.
- Always direct the discharge away from people and electrical devices.
- For pressures over 100 PSI, remove the discharge valve or lower pressure.
- Never leave inlet ball valves on when unit is not in use.
- Follow the chemical manufacturer's safe handling instructions.
- NEVER mix chemicals without first consulting chemical manufacturer.

TO INSTALL (REFER TO DIAGRAM, NEXT PAGE.)

Set the chemical dilution ratio by threading one of the color coded metering tips into each chemical check valve. See chemical labels for dilution ratio recommendation or consult your chemical supplier.

- For the strongest dilution ratio do NOT install a colored metering tip.
- The dilution ratios in the metering tip chart are based on water thin chemicals with a viscosity of 1CPS.
- **Thicker chemicals will require a larger tip than the ratios shown in the chart.**
- Application results will ultimately determine final tip color.
- Select the tip color that is closest to your desired chemical strength and thread it into the tip holder. DO NOT OVER TIGHTEN.
- Push the chemical tube over the check valve barb and place the strainer in the chemical concentrate.

TO OPERATE

Metering Tip Selection Chart

Metering Tip Color	Oz. per Min.	Example: Dilution Ratio @ 40 PSI	
		Fill	Foam
Brown	.56	526:1	286:1
Clear	.88	335:1	182:1
Bright Purple	1.38	213:1	116:1
White	2.15	137:1	74:1
Pink	2.93	100:1	55:1
Corn Yellow	3.84	77:1	42:1
Dark Green	4.88	60:1	33:1
Orange	5.77	51:1	28:1
Gray	6.01	49:1	27:1
Light Green	7.01	42:1	23:1
Med. Green	8.06	37:1	20:1
Clear Pink	9.43	31:1	17:1
Yellow Green	11.50	26:1	14:1
Burgundy	11.93	25:1	13:1
Pale Pink	13.87	21:1	12:1
Light Blue	15.14	19:1	11:1
Dark Purple	17.88	16:1	9:1
Navy Blue	25.36	12:1	6:1
Clear Aqua	28.60	10:1	—
Black	50.00	—	—
No Tip Ratio Up To:		7.0:1	6.0:1

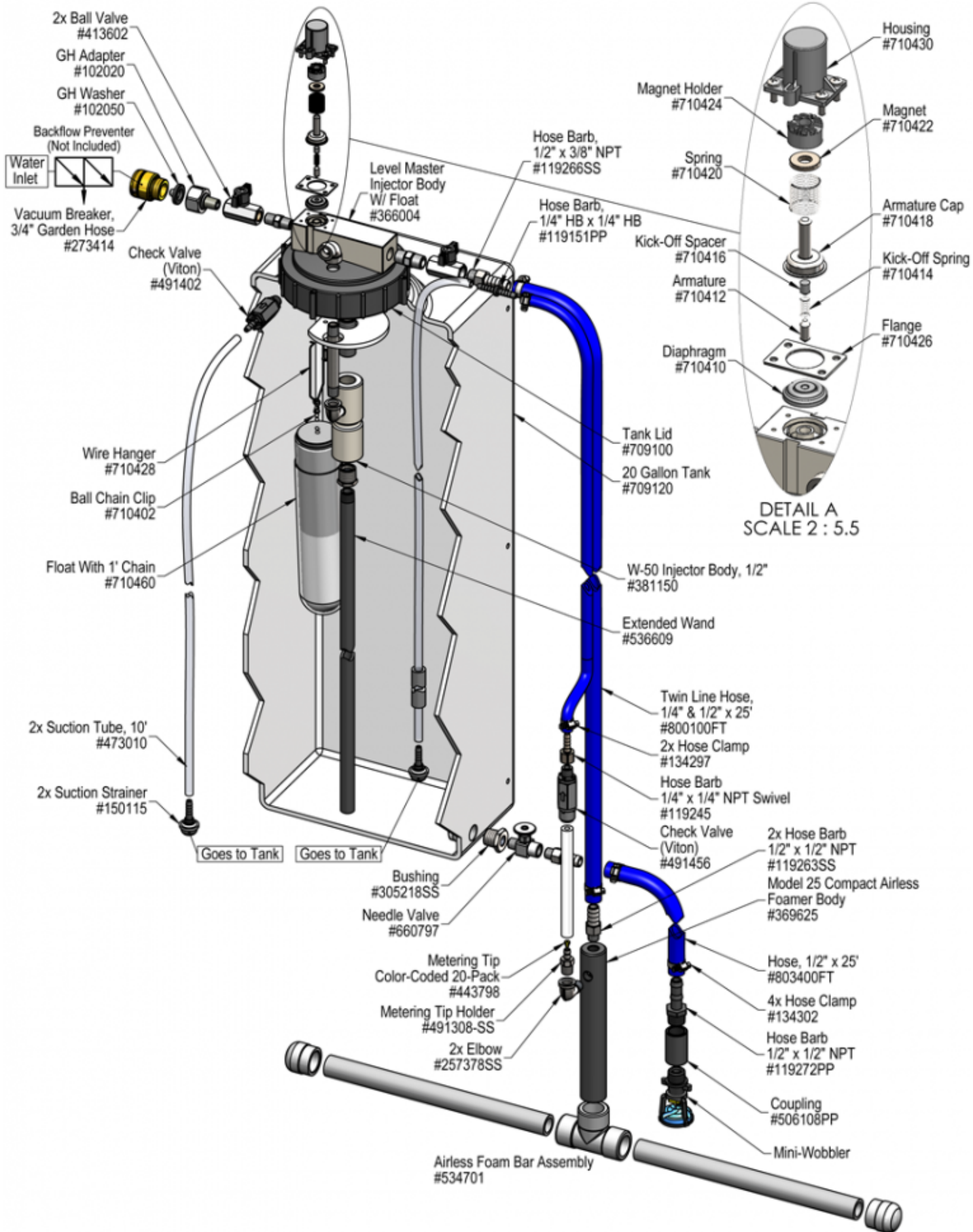
The dilution ratios above are approximate values. Due to chemical viscosity, actual dilution ratios may vary.

Metering Tip Selection Formula

$$\frac{(\text{GPM} \times 128)}{\text{Dilution Ratio}} = \text{Oz. per Min}$$

Flow Rate Chart

Pressure	Water Flow GPM		
	PSI	Fill	Foam
40		2.30	1.25
50		2.57	1.40
60		2.82	1.53
70		3.04	1.65
80		3.25	1.77
90		3.45	1.88
100		3.64	1.98
110		3.81	2.07
120		3.98	2.17



Troubleshooting Guide

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Problem	Possible Cause / Solution	
	Startup	Maintenance
A) Will not draw chemical	1, 5, 6, 7, 8, 10	11, 12, 13, 14, 15, 16, 17
B) Foam does not clean or foam properly	2, 4, 5, 7, 8, 9	10, 11, 12, 13, 14, 15, 16
C) Using too much chemical	3	
D) Water backing up into chemical container	10	

Possible Cause / Solution	
Startup	Maintenance
<ol style="list-style-type: none"> 1. Inlet ball valve not completely open <ul style="list-style-type: none"> ◦ Completely open the inlet ball valve. 2. Not enough chemical - metering tip too small <ul style="list-style-type: none"> ◦ Install larger metering tip. 3. No metering tip installed or metering tip too large <ul style="list-style-type: none"> ◦ Install smaller metering tip. 4. Improper chemical <ul style="list-style-type: none"> ◦ Ensure product is recommended for foaming and the application. 5. Chemical tube not immersed in chemical or chemical depleted <ul style="list-style-type: none"> ◦ Immerse tube or replenish. 6. Discharge hose too long or wrong size or kinked <ul style="list-style-type: none"> ◦ Straighten the hose or replace hose with correct size. 7. Discharge ball valve not completely open <ul style="list-style-type: none"> ◦ Completely open the discharge ball valve. 8. Water pressure or water volume too low/inlet piping too small causing poor chemical pick up <ul style="list-style-type: none"> ◦ Increase water pressure or water volume 9. Soil has hardened on surface; always rinse before chemical dries <ul style="list-style-type: none"> ◦ Reapplication may be necessary. 	<ol style="list-style-type: none"> 10. Chemical check valve stuck or failed <ul style="list-style-type: none"> ◦ Clean or replace. 11. Chemical strainer or metering tip partially blocked <ul style="list-style-type: none"> ◦ Clean or replace chemical strainer and/or metering tip. 12. Chemical tube stretched out or pin hole/cut in chemical tube <ul style="list-style-type: none"> ◦ Cut off end of tube or replace tube. 13. Vacuum leak in chemical pick-up connections <ul style="list-style-type: none"> ◦ Tighten the connection. 14. Water strainer clogged or missing/injector inlet orifice clogged <ul style="list-style-type: none"> ◦ Clean or replace strainer; check/clean inlet orifice for obstructions. DO NOT DRILL OUT. 15. Hard water scale or chemical build-up may have formed in the injector body causing poor or no chemical pick-up <ul style="list-style-type: none"> ◦ Follow Preventive Maintenance instructions below, using hot water and/or de-scaling acid. When there is no draw at all, carefully remove fittings and soak entire injector body in de-scaling acid. 16. Foam wand clogged or scaled up / wrong nozzle <ul style="list-style-type: none"> ◦ Hard water scale or chemical build-up may have formed, soak entire foam wand in de-scaling acid / see requirements. 17. More than one chemical ball valve open or no chemical valve open <ul style="list-style-type: none"> ◦ 2 & 3 Way models only

PREVENTIVE MAINTENANCE: When the unit will be out of service for extended periods, place chemical tube(s) in water and flush the chemical out of the unit to help prevent chemical from drying out and causing build-up. Periodically check and clean chemical strainer and replace if missing.

